



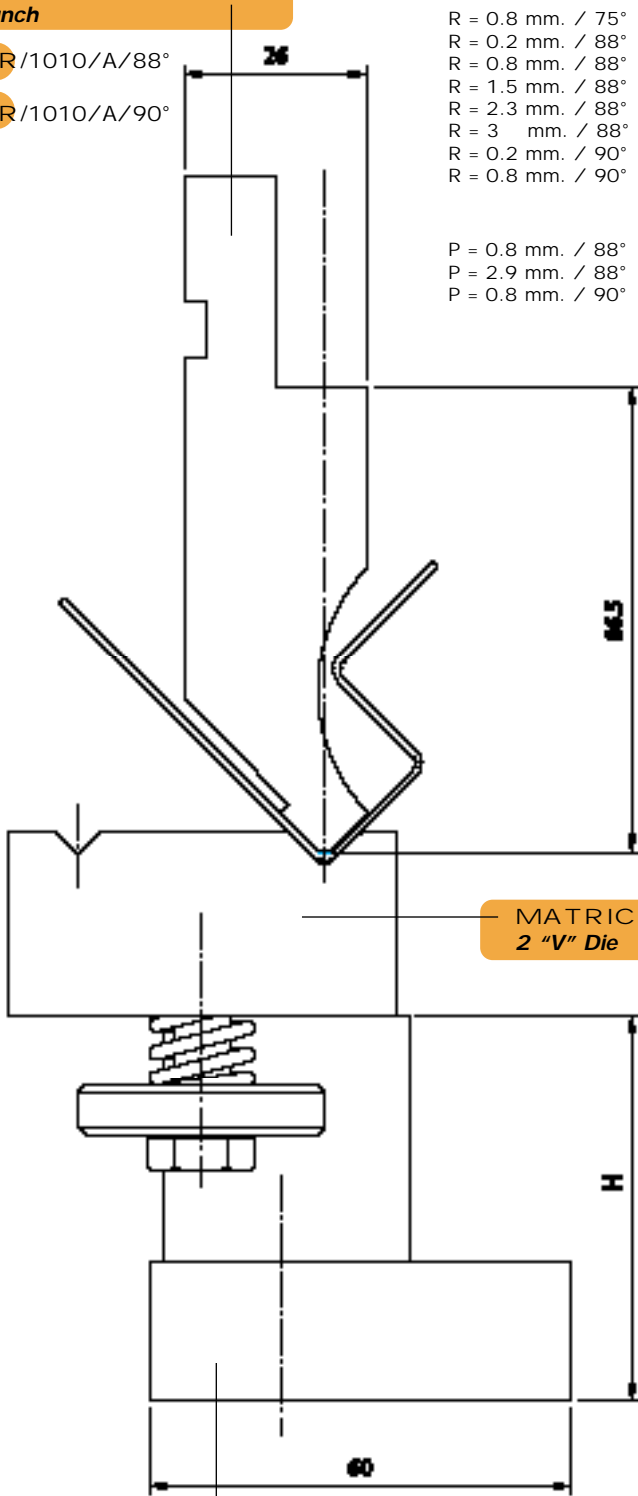
**CONTRO "V"**  
**Punch**

AR/1010/A/88°

AR/1010/A/90°

- R = 0.8 mm. / 75°
- R = 0.2 mm. / 88°
- R = 0.8 mm. / 88°
- R = 1.5 mm. / 88°
- R = 2.3 mm. / 88°
- R = 3 mm. / 88°
- R = 0.2 mm. / 90°
- R = 0.8 mm. / 90°

- P = 0.8 mm. / 88°
- P = 2.9 mm. / 88°
- P = 0.8 mm. / 90°



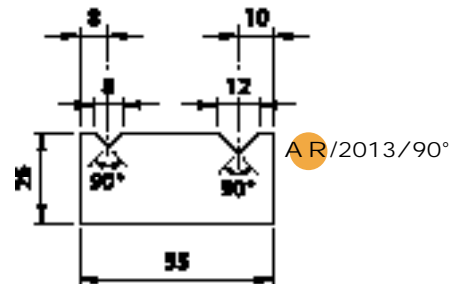
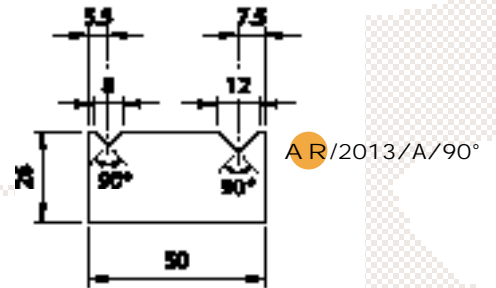
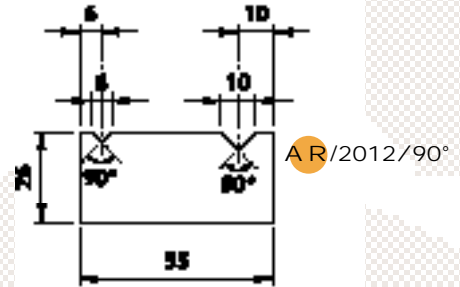
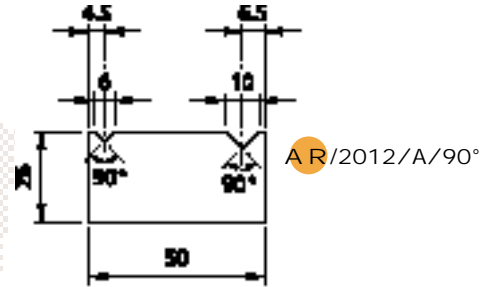
**MATRICE A 2 "V"**  
**2 "V" Die**

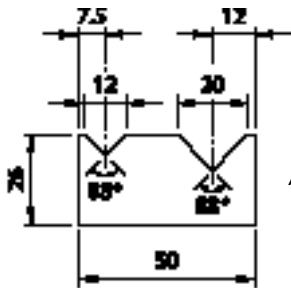
AR/4007 H = 55 mm.

AR/4007/A H = 45 mm.

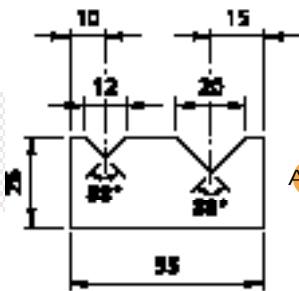
AR/4008 H = 75 mm.

**SUPPORTO MATRICE**  
**Die Support**

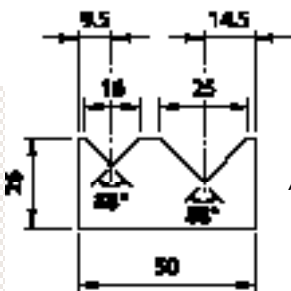




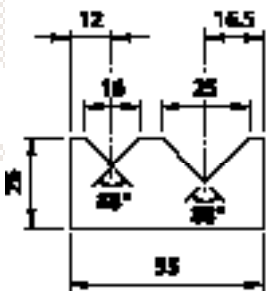
AR/2014/A/88°



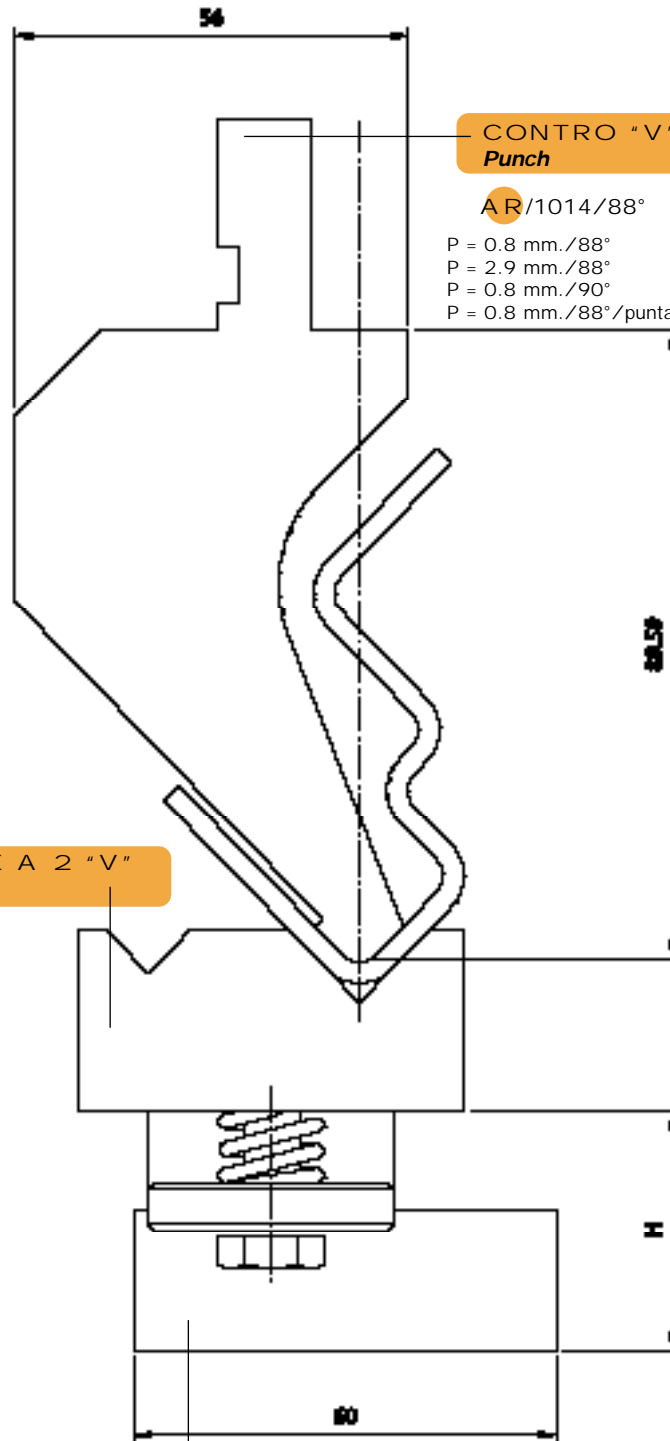
AR/2014/88°



AR/2015/A/88°



AR/2015/88°



CONTRO "V" a G.I. Basso Punch

AR/1014/88°

- P = 0.8 mm./88°
- P = 2.9 mm./88°
- P = 0.8 mm./90°
- P = 0.8 mm./88°/punta 6

R = 0.8 mm./75°

MATRICE A 2 "V"  
2 "V" Die

AR/4006 H = 34 mm.

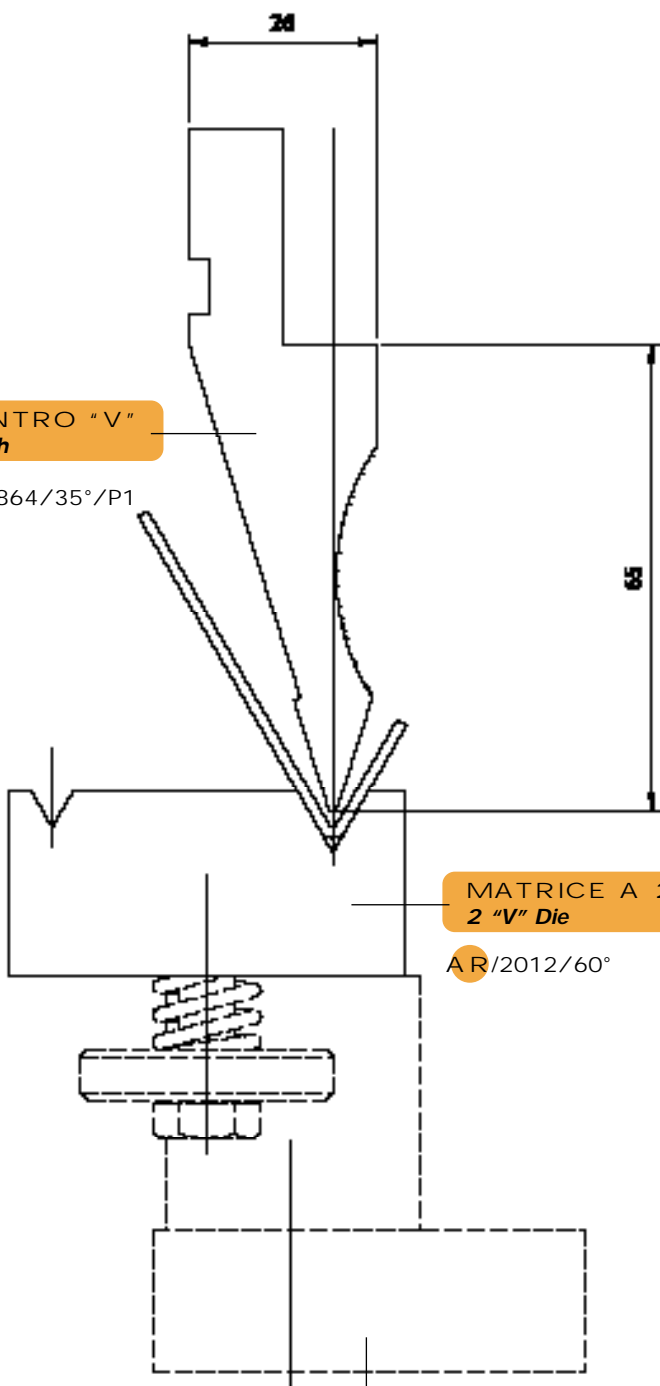
AR/4006/A H = 39 mm.

SUPPORTO MATRICE  
Die Support

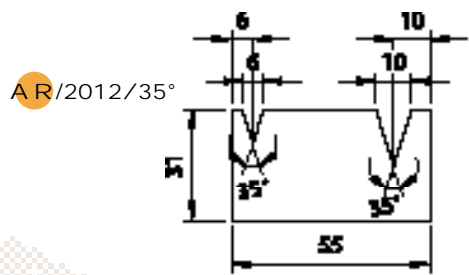


CONTRO "V"  
Punch

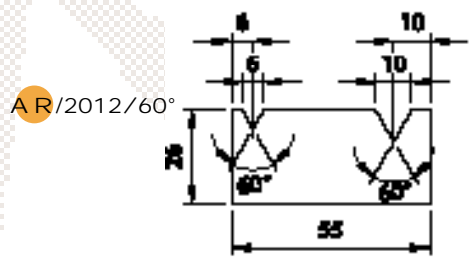
AR/3864/35°/P1



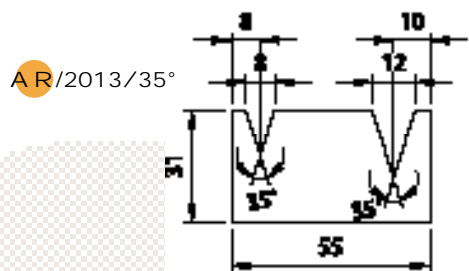
SUPPORTO MATRICE  
Die Support



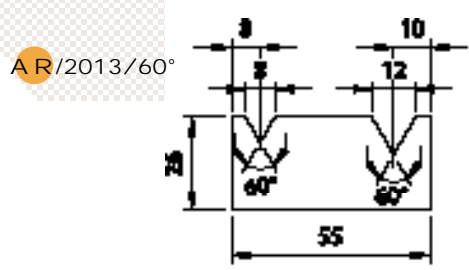
AR/2012/35°



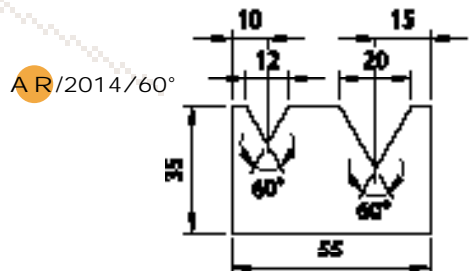
AR/2012/60°



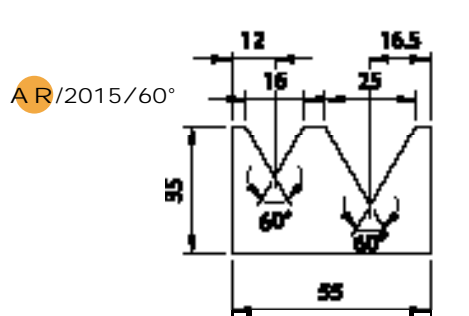
AR/2013/35°



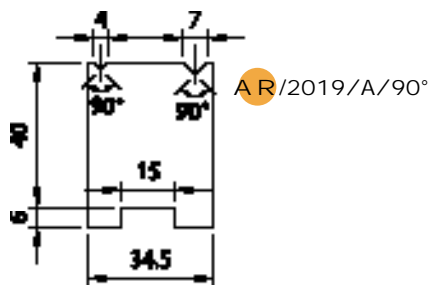
AR/2013/60°



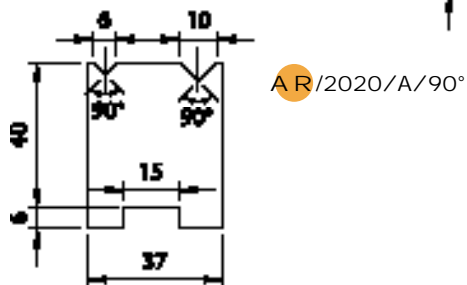
AR/2014/60°



AR/2015/60°

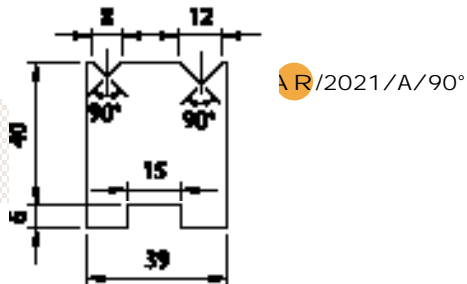


R = 0.8 mm./88°  
 R = 3 mm./88°  
 R = 0.8 mm./90°



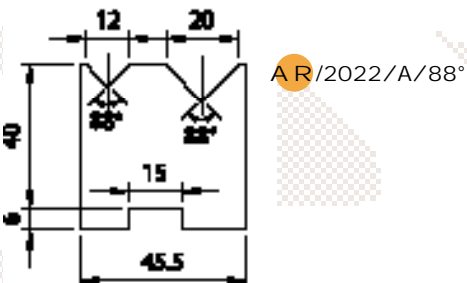
CONTRO "V"  
 Punch

AR/1019/A/88°



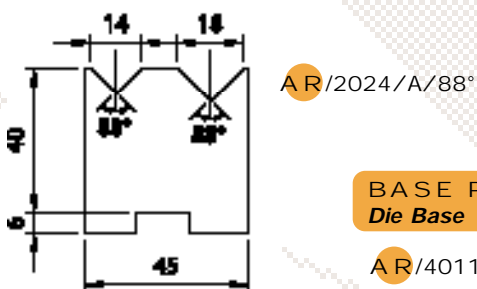
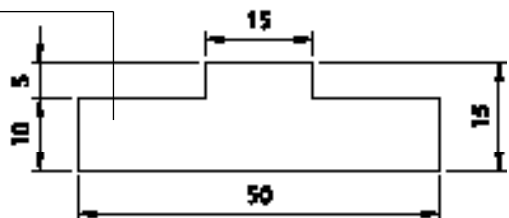
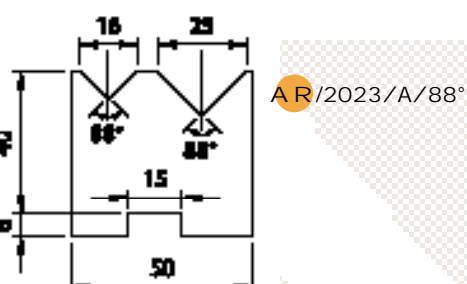
MATRICE A 2 "V"  
 2 "V" Die

AR/2022/A/88°



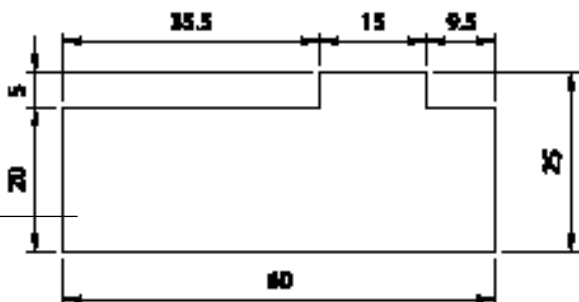
BASE PER MATRICE  
 Die Base

AR/4010



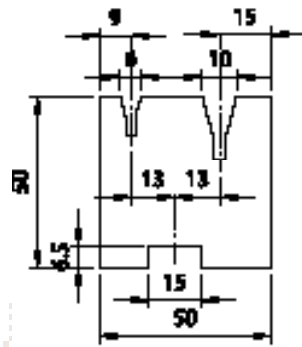
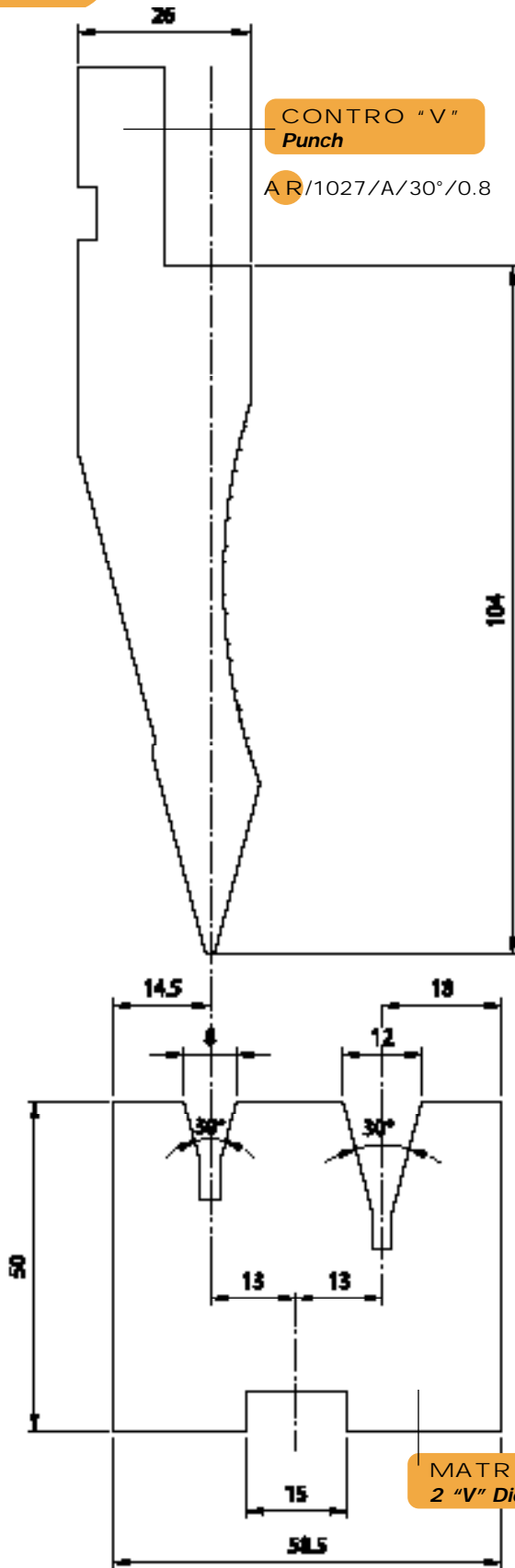
BASE PER MATRICE  
 Die Base

AR/4011

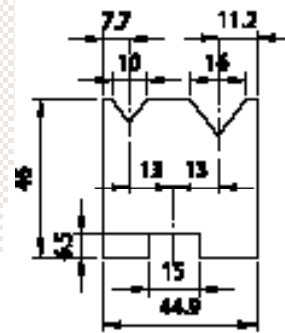




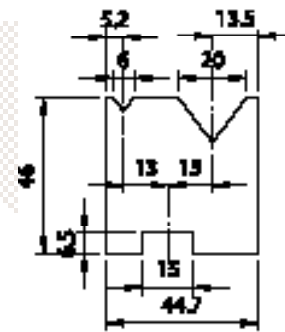
UTENSILI STANDARD / STANDARD TOOLS



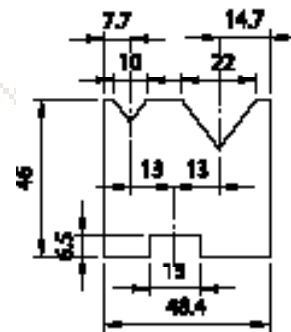
AR/2026/A/30°



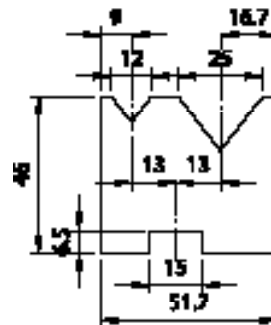
R/2027/A/75°



R/2028/A/75°



R/2029/A/75°

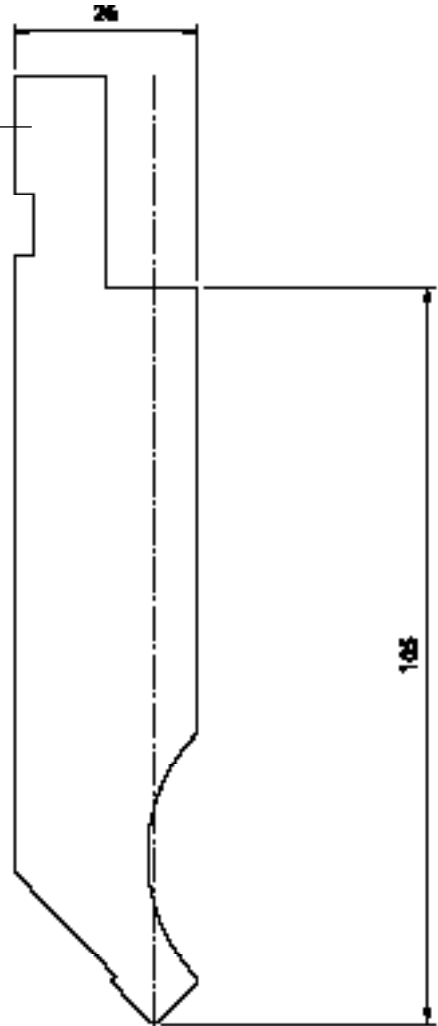
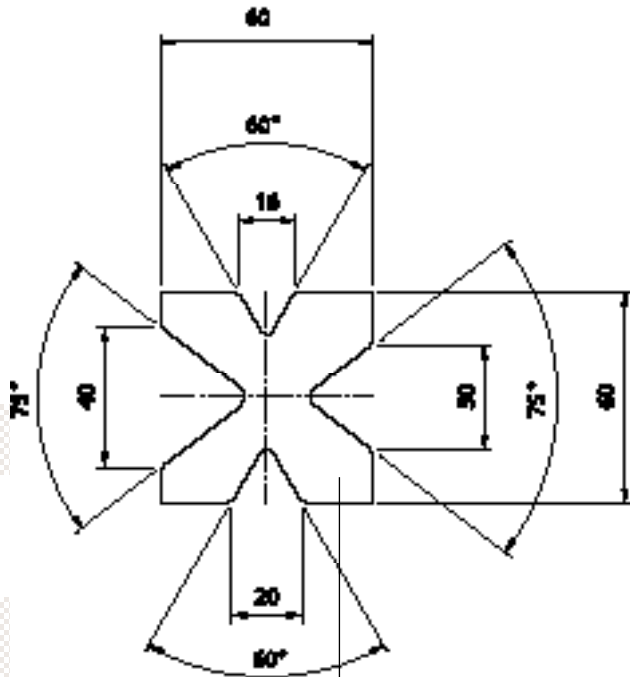


AR/2030/A/75°



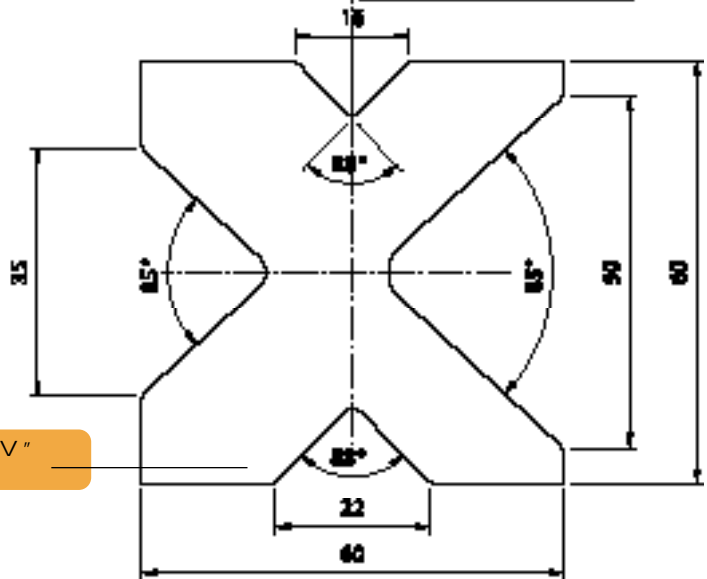
CONTRO "V"  
Punch

AR/1010/A/88°/0.8/105



MATRICE A 4 "V"  
4 "V" Die

AR/2009/SPECIALE  
Special



MATRICE A 4 "V"  
4 "V" Die

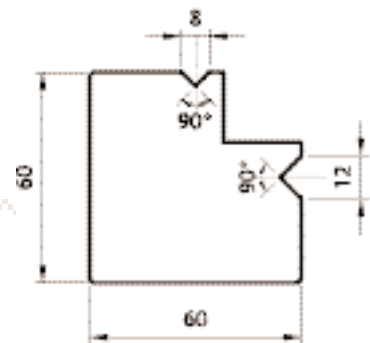
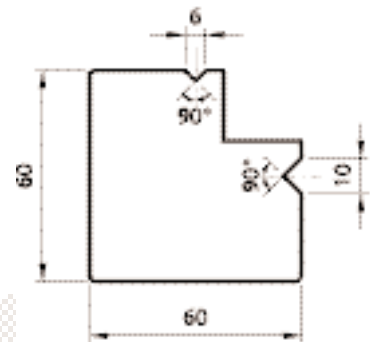
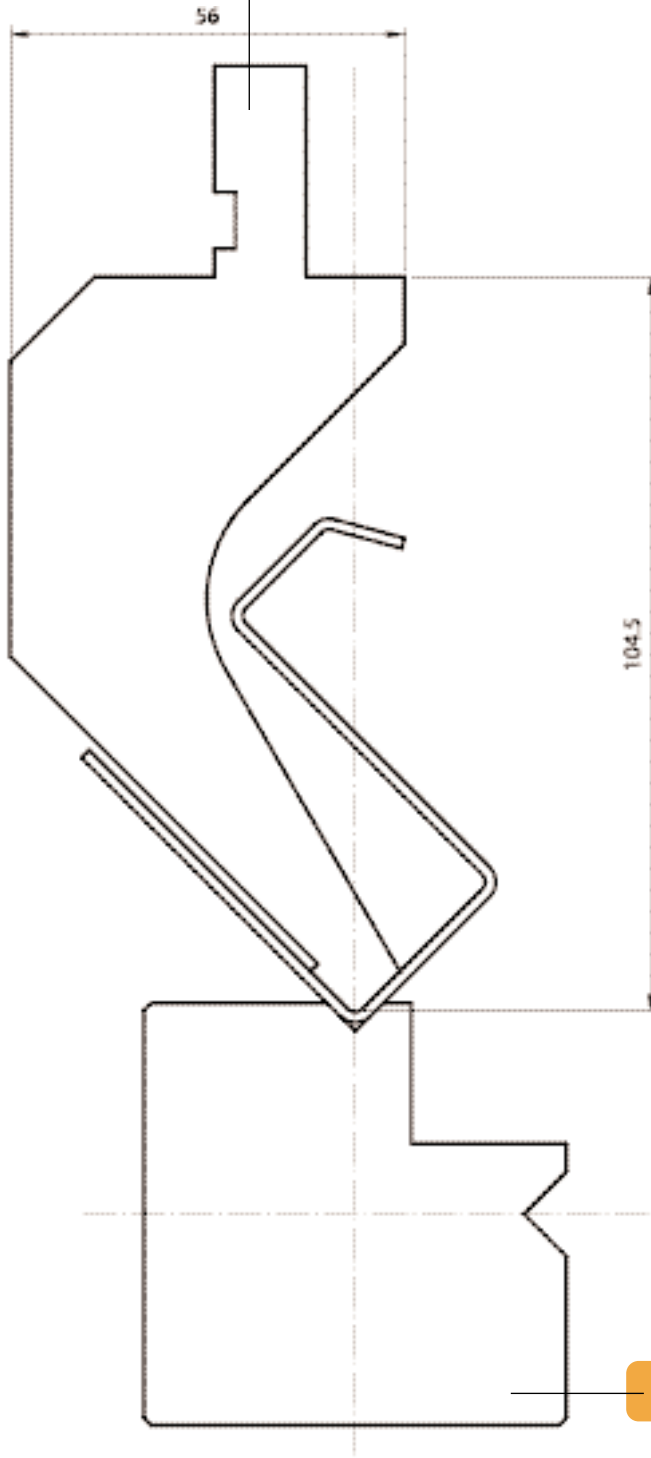
AR/2009



CONTRO "V"  
Punch

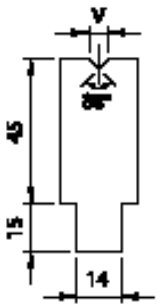
AR/1015

R = 0.2 mm. / 88°    P = 1 mm. / 88°  
R = 0.8 mm. / 88°    P = 3 mm. / 88°  
R = 1.5 mm. / 88°    P = 1 mm. / 90°



AR/2017/90°

MATRICE A 2 "V"  
2 "V" Die



AR/2188/A/88°

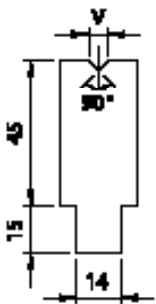
- V = 6 mm.
- V = 8 mm.
- V = 10 mm.
- V = 12 mm.
- V = 14 mm.

FORZA MASSIMA DI PIEGATURA  
20 Ton./Mt.  
Maximum Bending Power  
20 Ton./Mt.

P = 0.6/88°  
P = 0.6/90°

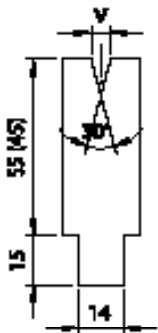
CONTRO "V"  
Punch

AR/1016



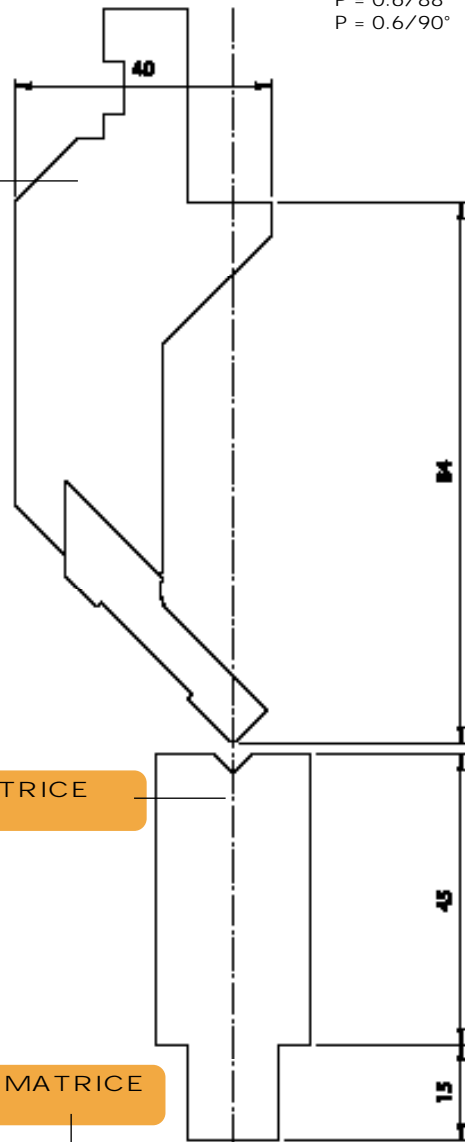
AR/2190/A/90°

- V = 6 mm.
- V = 8 mm.
- V = 10 mm.
- V = 12 mm.



AR/2130/A/30°

- V = 6 mm.
- V = 8 mm.
- V = 10 mm.
- V = 12 mm.
- V = 16 mm.
- V = 24 mm.

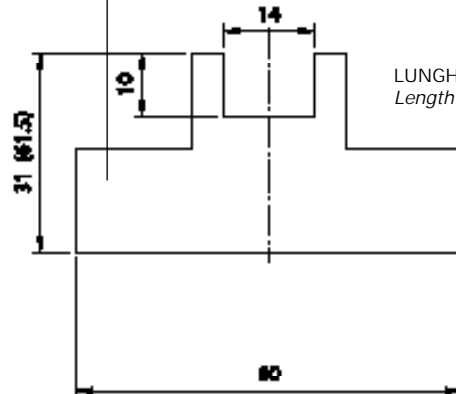
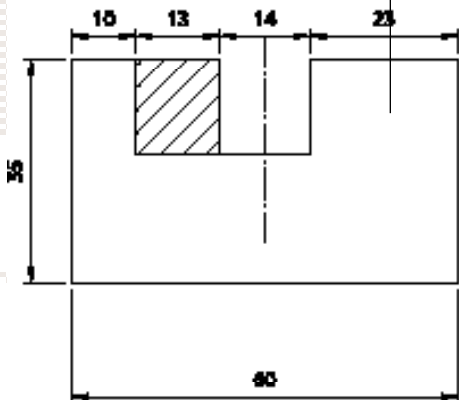


SUPPORTO MATRICE  
Die Support

AR/4015

SUPPORTO MATRICE  
Die Support

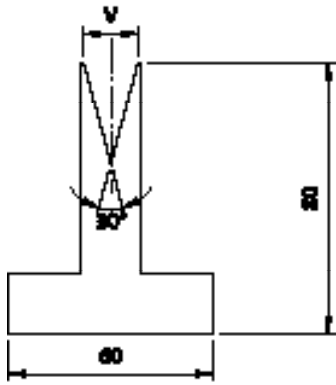
AR/4017



LUNGHEZZA 1050 mm.  
Length 1050 mm.

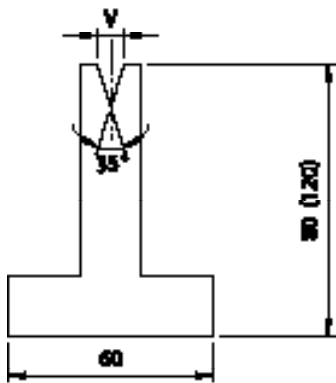


# UTENSILI STANDARD / STANDARD TOOLS



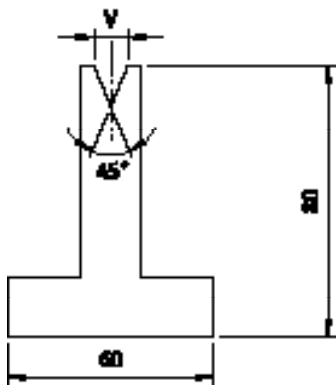
AR/2030/30°

V = 16 mm.  
V = 20 mm.  
V = 25 mm.



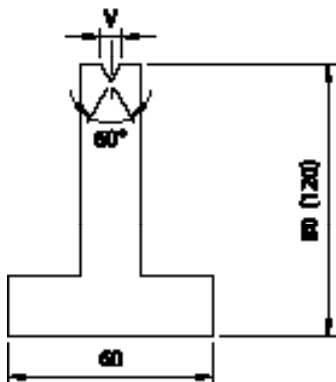
AR/2035/35°

V = 8 mm.  
V = 12 mm.



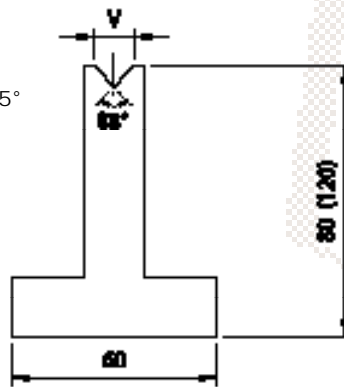
AR/2045/45°

V = 10 mm.  
V = 12 mm.



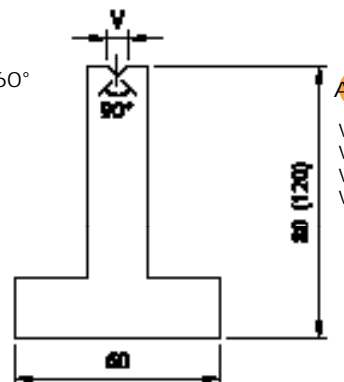
AR/2060/60°

V = 6 mm.  
V = 8 mm.  
V = 10 mm.  
V = 12 mm.  
V = 16 mm.  
V = 20 mm.  
V = 25 mm.



AR/2088/88°

V = 12 mm.  
V = 16 mm.  
V = 20 mm.  
V = 25 mm.

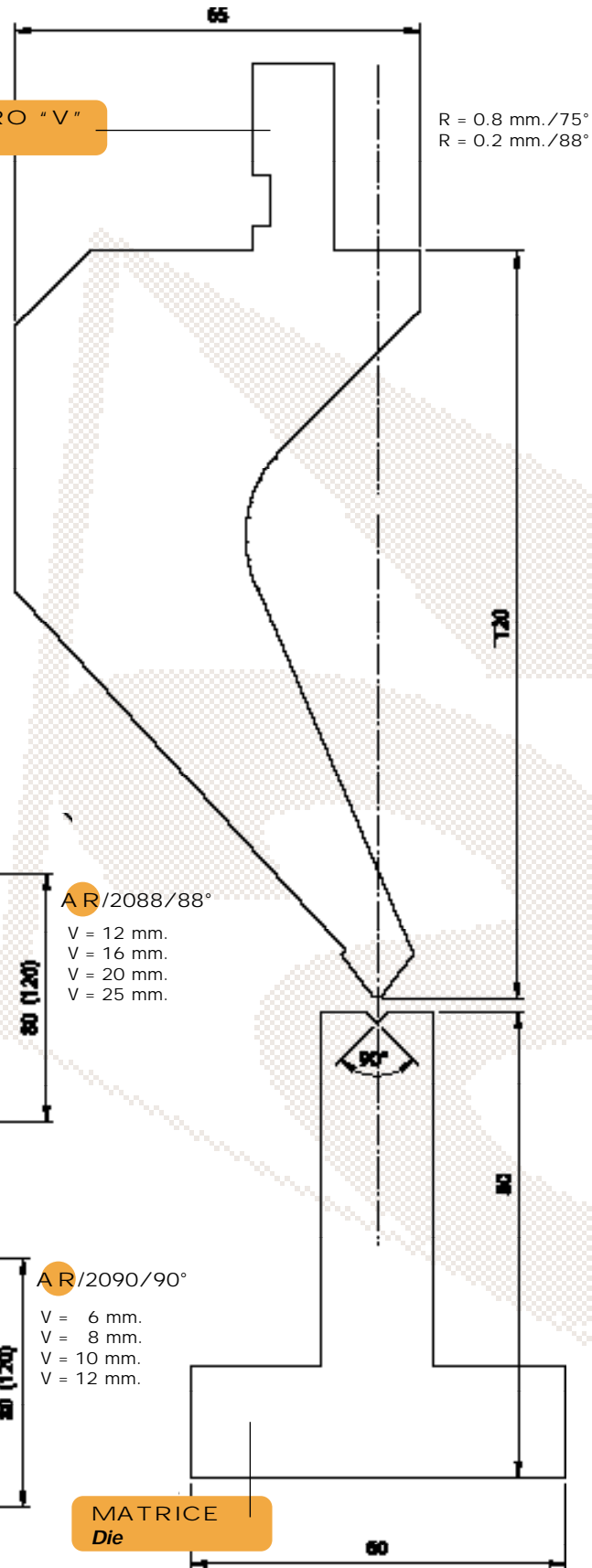


AR/2090/90°

V = 6 mm.  
V = 8 mm.  
V = 10 mm.  
V = 12 mm.

CONTRO "V"  
Punch

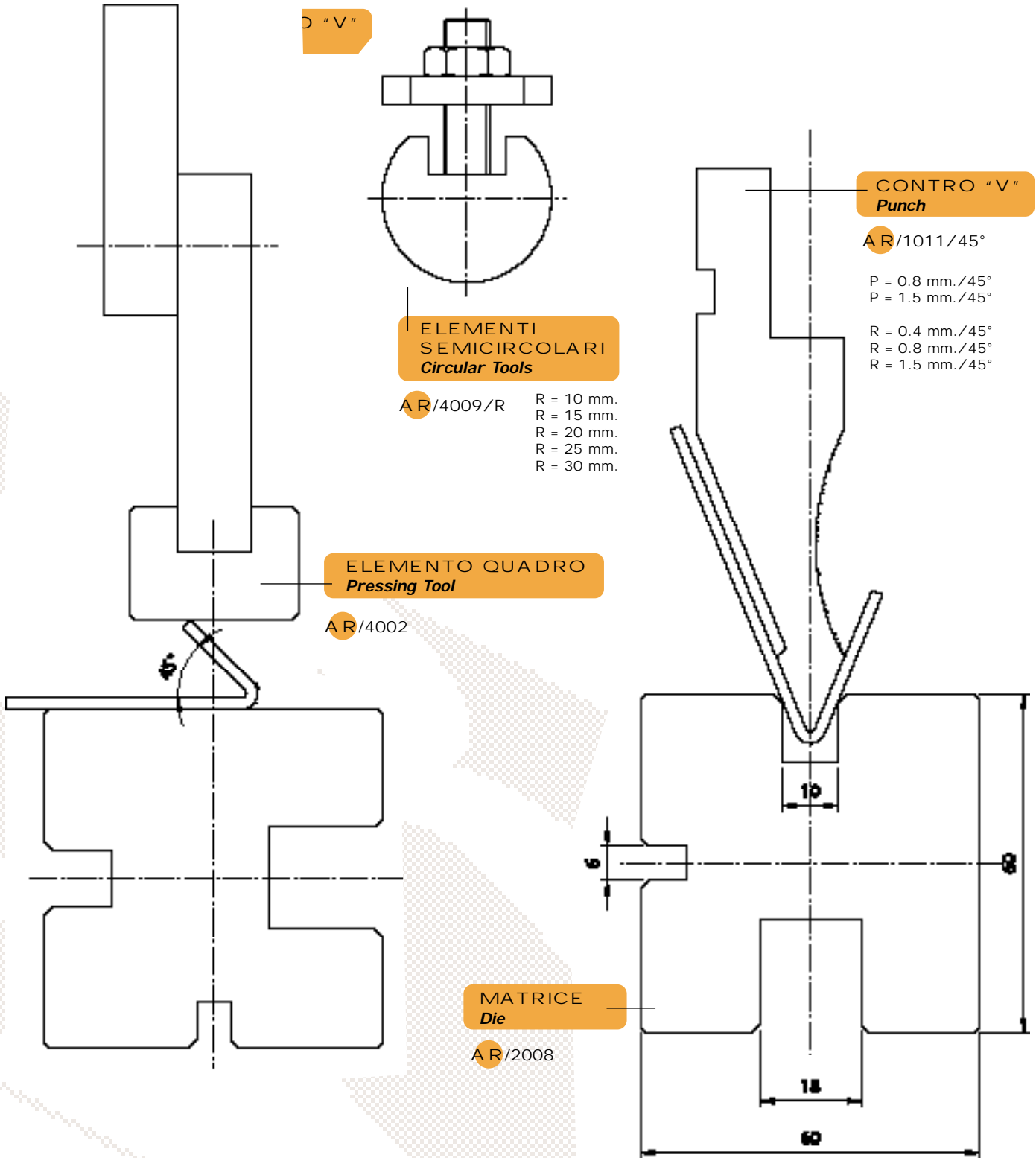
AR/1020

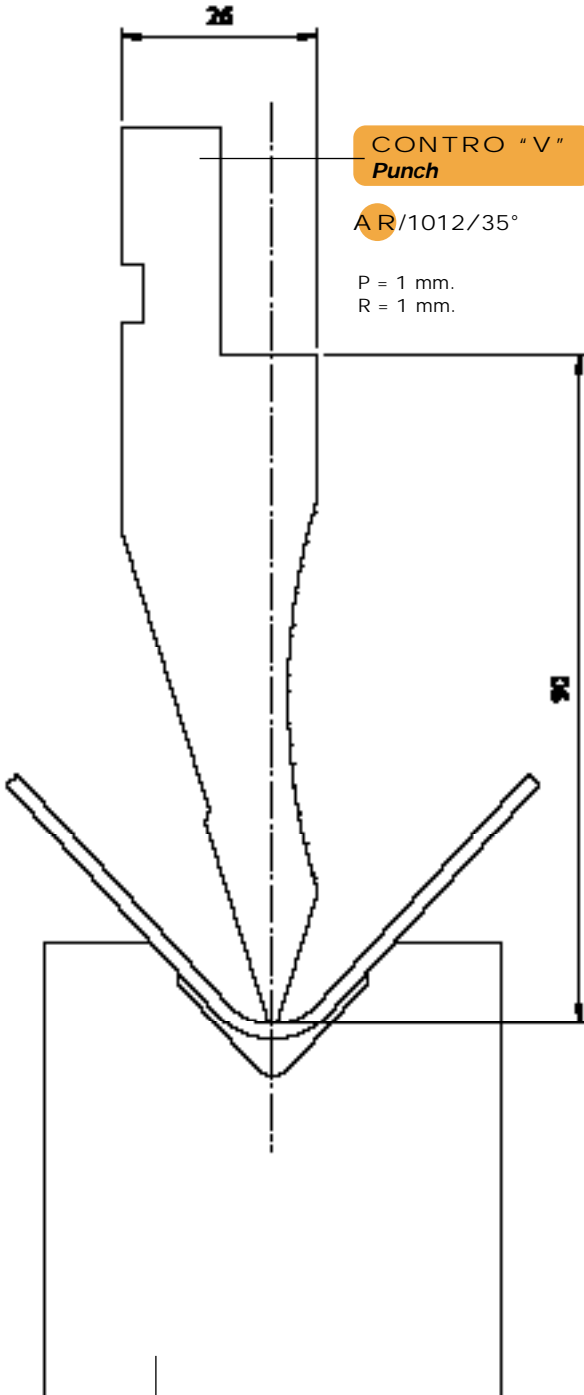


R = 0.8 mm./75°  
R = 0.2 mm./88°

MATRICE  
Die

AR/2090/90°





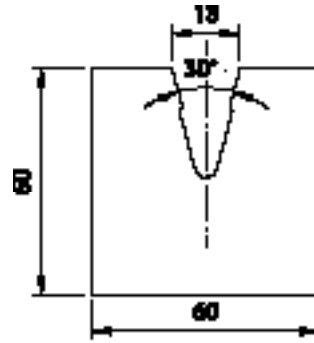
CONTRO "V"  
Punch

AR/1012/35°

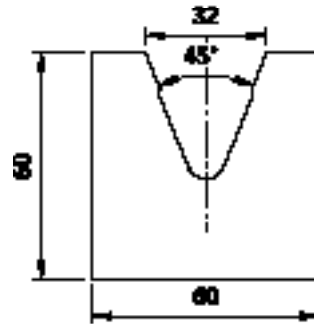
P = 1 mm.  
R = 1 mm.

MATRICE A 1 "V"  
1 "V" Die

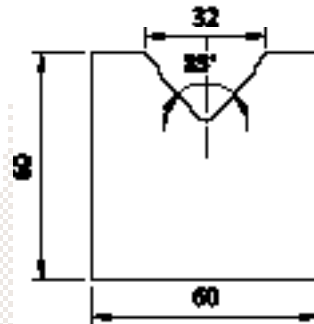
AR/2011/32/85°



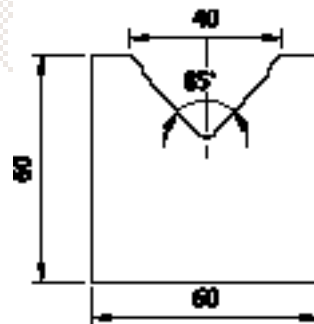
AR/2011/A/18/30°



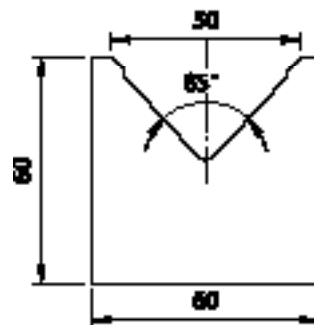
AR/2011/A/32/45°



AR/2011/32/85°



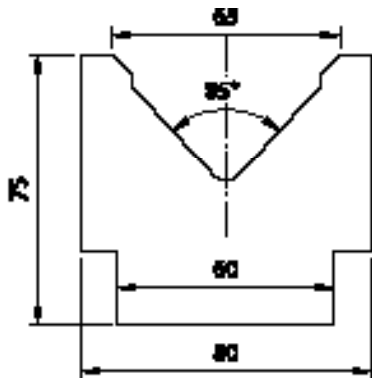
AR/2011/40/85°



AR/2011/50/85°



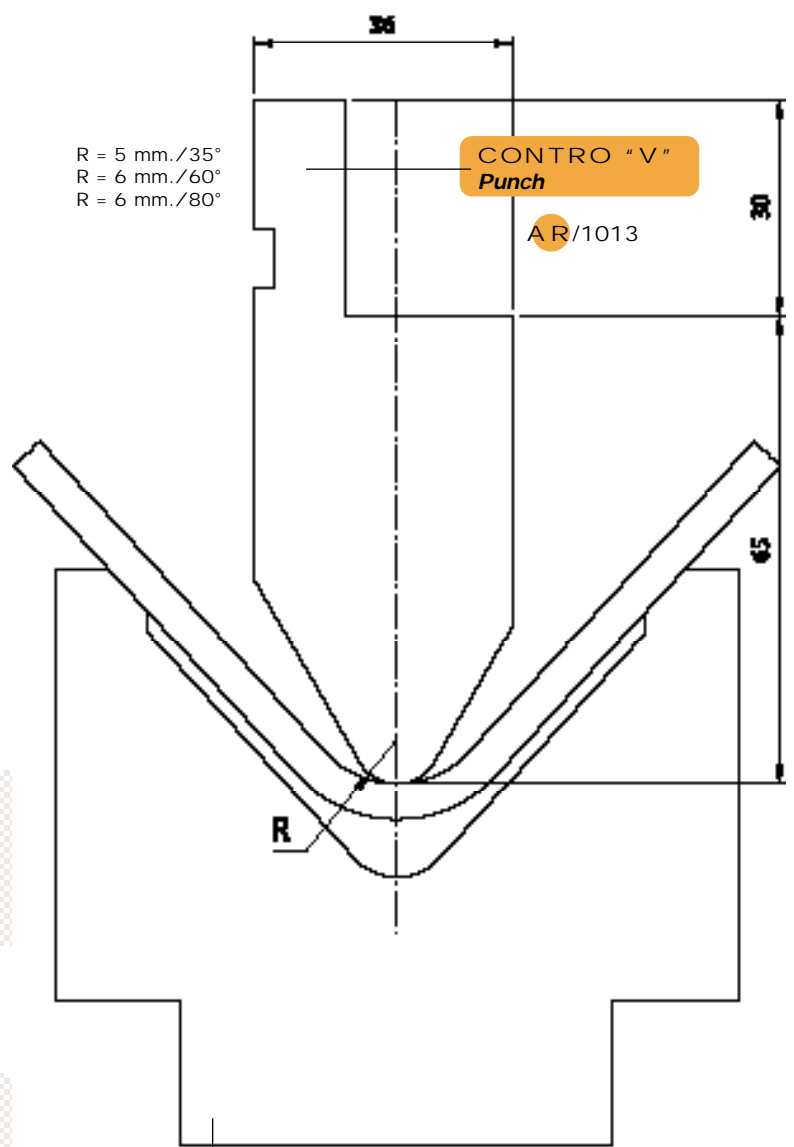
AR/2011.



R = 5 mm./35°  
R = 6 mm./60°  
R = 6 mm./80°

CONTRO "V"  
Punch

AR/1013



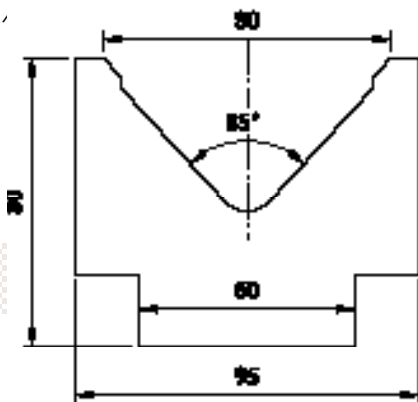
MATRICE A 1 "V"  
1 "V" Die

AR/2011/80/85°

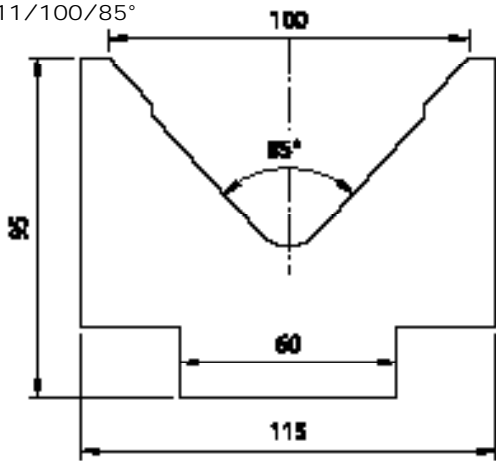
A RICHIESTA: MATRICI a 1 "V"  
da 160 mm./80° a 200 mm./80°

On demand: 1 "V" Dies from 160 mm./80° to 200 mm./80°

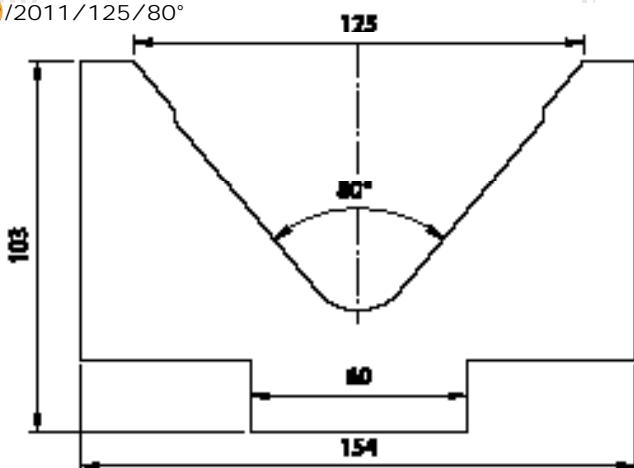
AR/2011.



AR/2011/100/85°



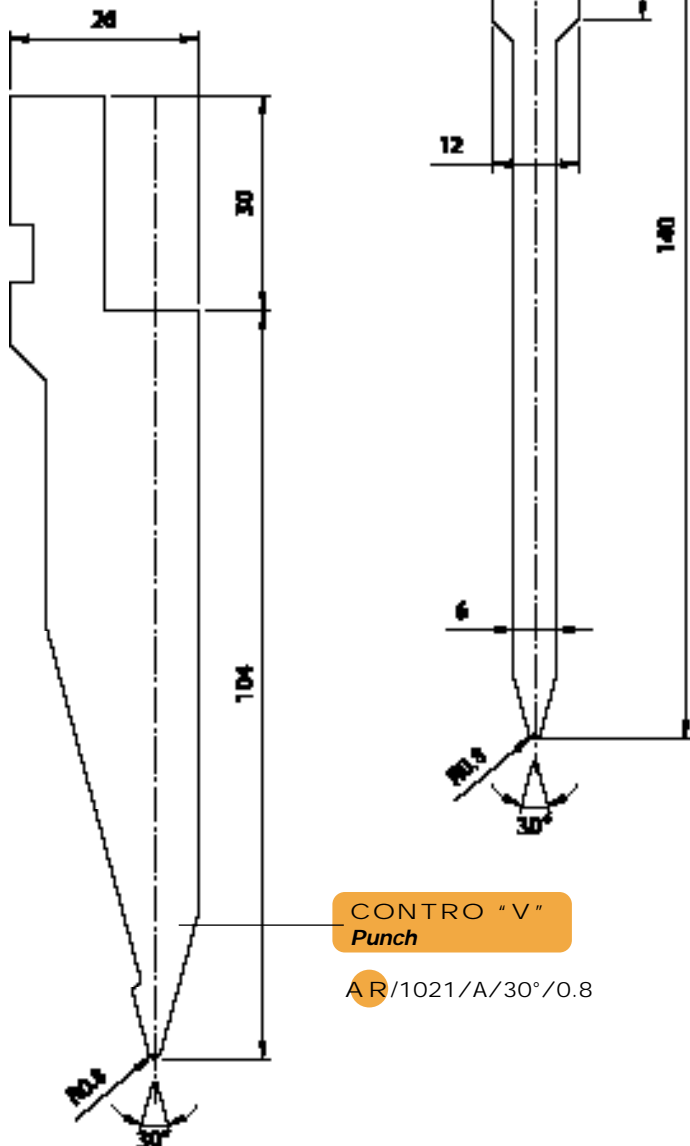
AR/2011/125/80°





CONTRO "V"  
Punch

AR/1017/A/30°/0.8/W

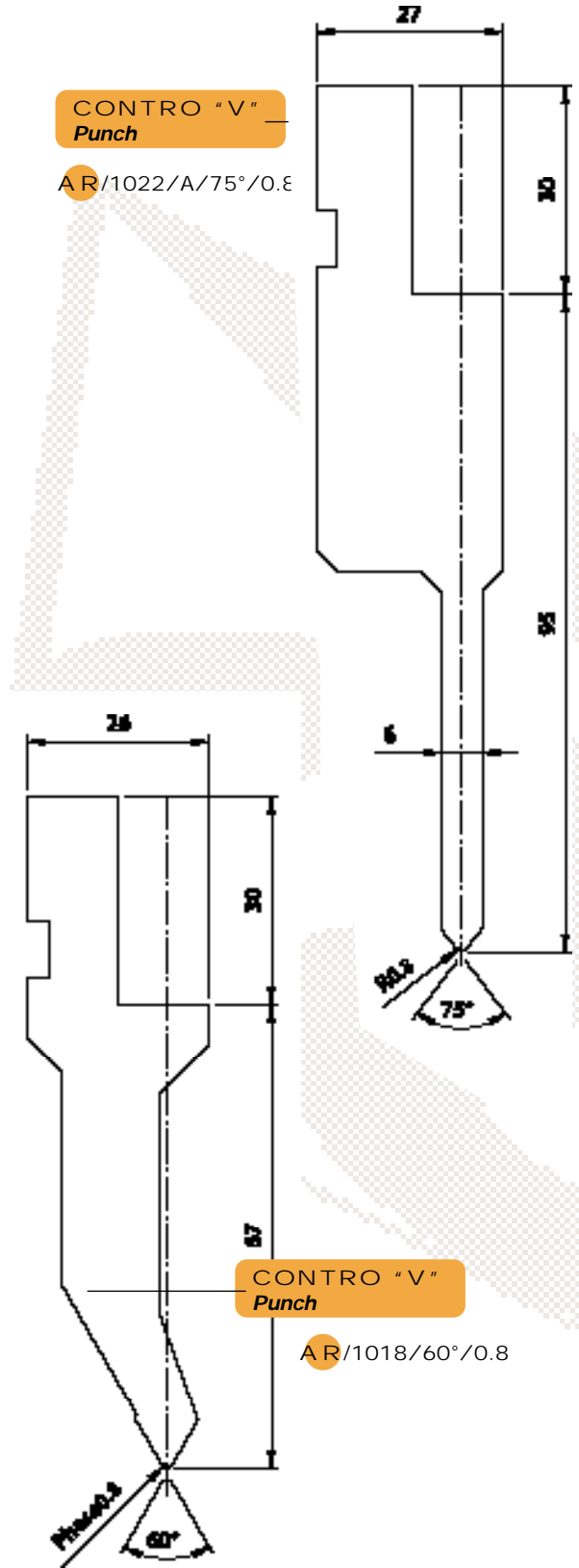


CONTRO "V"  
Punch

AR/1021/A/30°/0.8

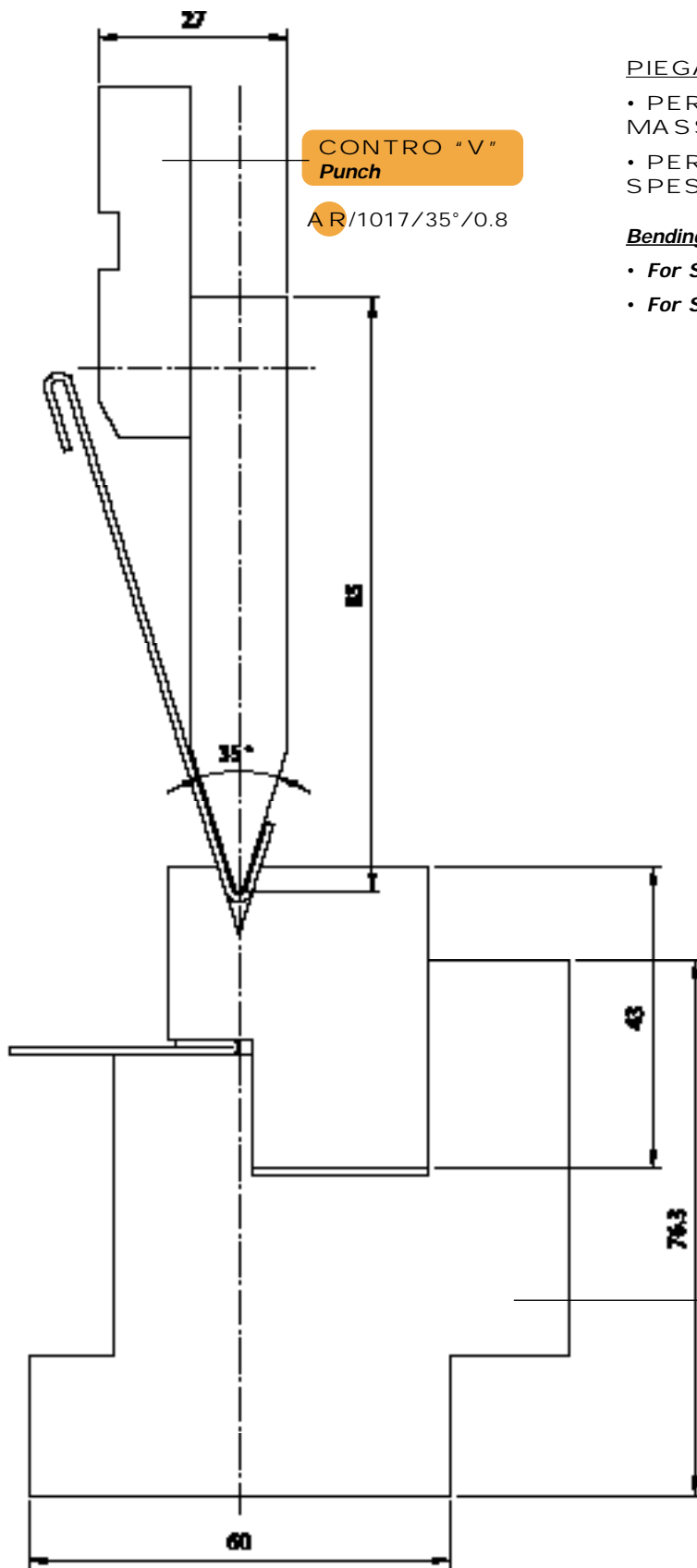
CONTRO "V"  
Punch

AR/1022/A/75°/0.8



CONTRO "V"  
Punch

AR/1018/60°/0.8



PIEGATURA E SCHIACCIATURA:

- PER LAMIERA Fe36 SPESSORE MASSIMO 1.2 mm.
- PER LAMIERA ACCIAIO INOX SPESSORE MASSIMO 1 mm.

Bending:

- For Sheet Fe36 Maximum Thickness 1.2 mm.
- For Stainless Steel Maximum Thickness 1 mm.

SCHIACCIATURA TOTALE  
Total Bending



SCHIACCIATURA PARZIALE  
Partial Bending



PIEGATURA A 35°  
Bending to 35°



MATRICE A 1 "V"  
1 "V" Die

AR/3001/35°

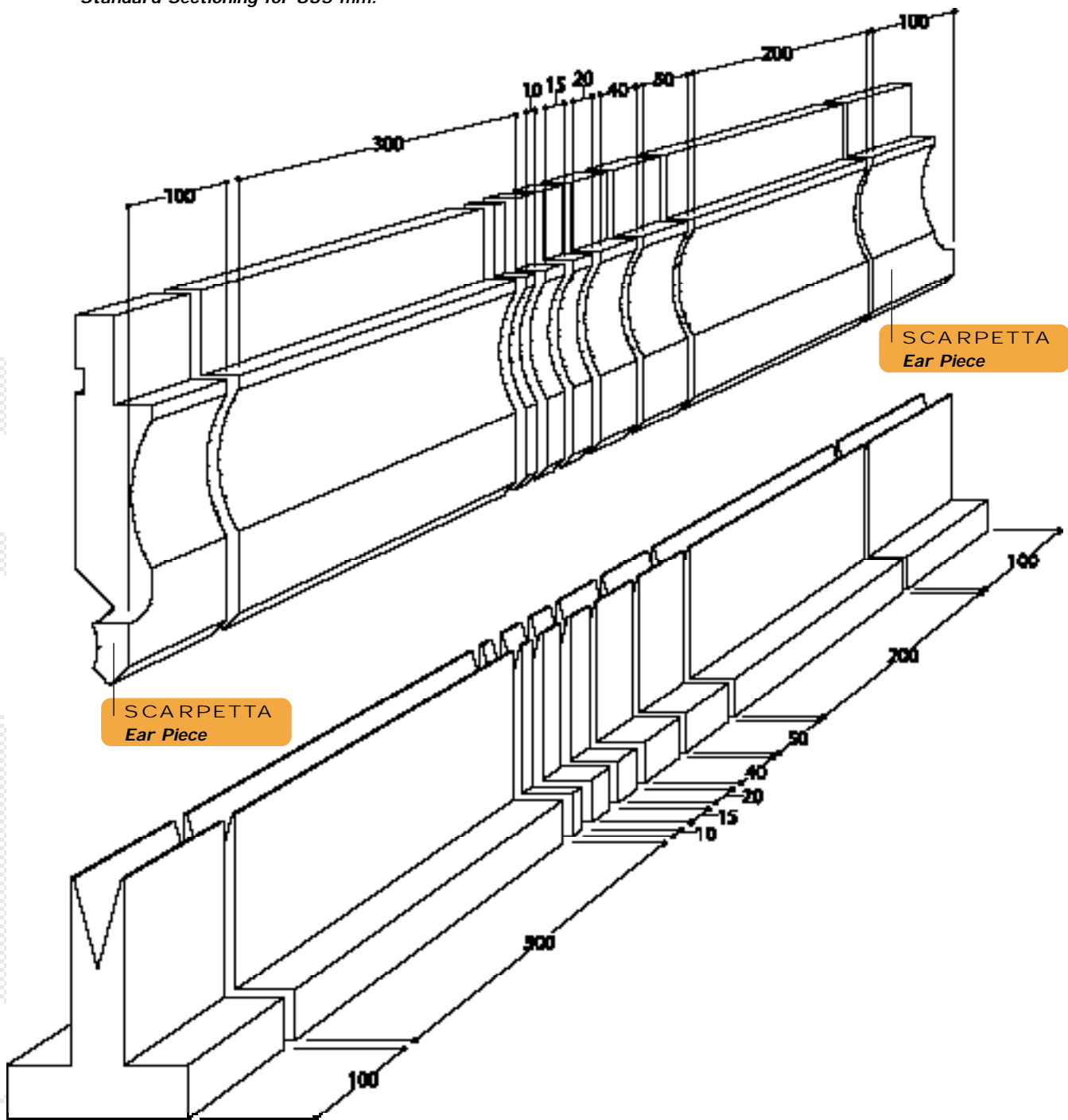
V = 6 mm.

V = 8 mm.





FRAZIONATURA STANDARD PER 835 mm.  
Standard Sectioning for 835 mm.

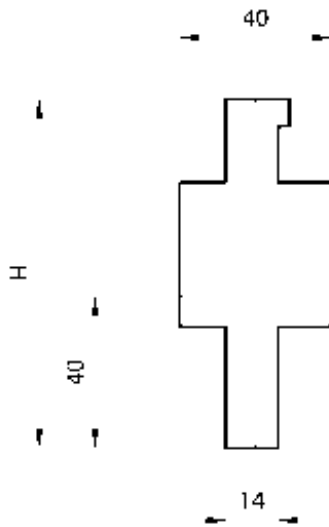




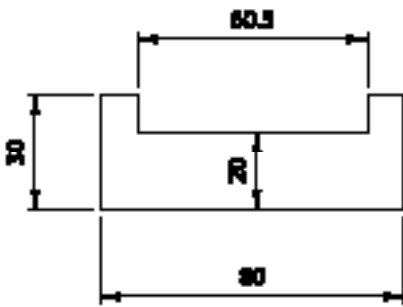
## UTENSILI STANDARD / STANDARD TOOLS

SOLUZIONE OTTIMALE PER UTILIZZARE ATTREZZATURE AMADA STANDARD SU PRESSE PIEGATRICI TRADIZIONALI

*Optimal solution to use AMADA Standard Equipments on traditional press-brake machines*



H = da 100 mm.  
H = from 100 mm.



AR/4016

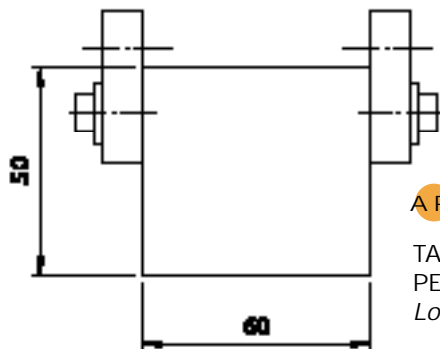
LUNGHEZZA = 1050 mm.  
Length = 1050 mm.

LUNGHEZZA = 2100 mm.  
Length = 2100 mm.

LUNGHEZZA = 2600 mm.  
Length = 2600 mm.

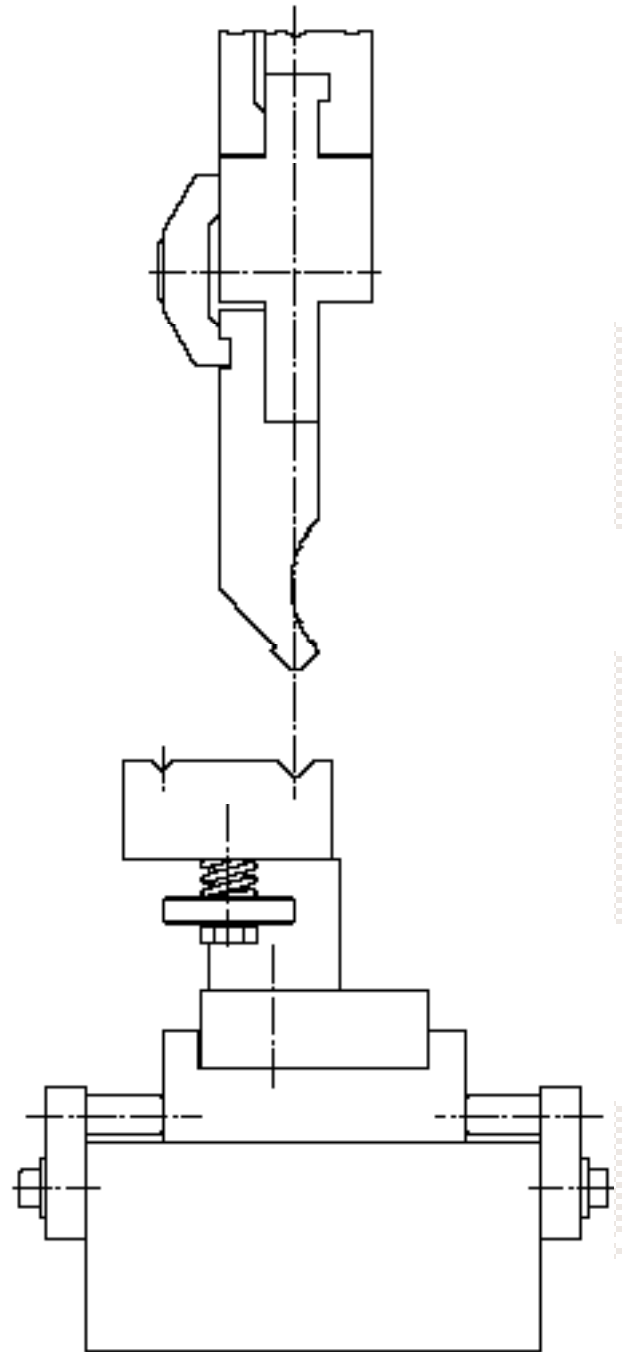
LUNGHEZZA = 3100 mm.  
Length = 3100 mm.

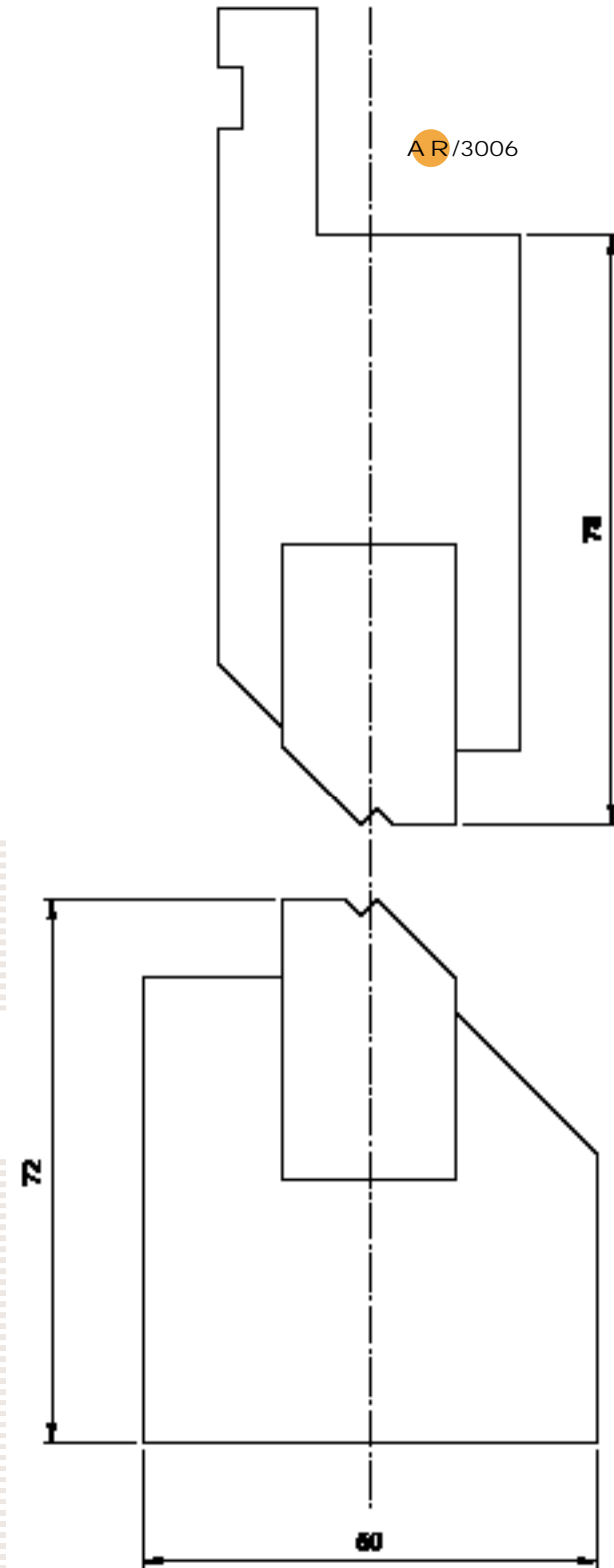
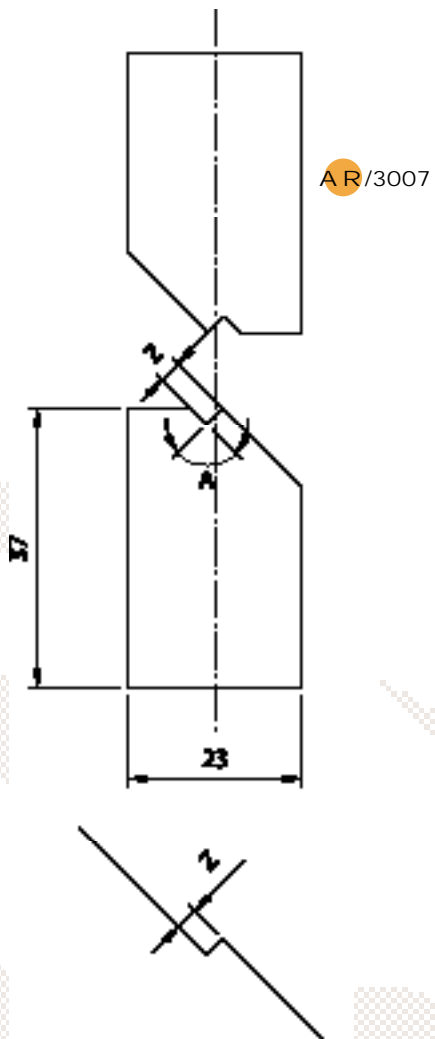
LUNGHEZZA = 4100 mm.  
Length = 4100 mm.



AR/4018

TAVOLA PORTA MATRICI CON STAFFE DI FISSAGGIO  
PER MATRICI CON BASI DA: 60 - 90 - 120 mm.  
Lower Adaptors for Dies with a base of: 60 - 90 - 120 mm





A R/3007	
A	Z (mm.)
160°	1
160°	1.5
150°	2
140°	2.5
90°	3
90°	3.5
90°	4
90°	4.5
90°	5
90°	5.5
90°	6
90°	6.5
90°	7
90°	7.5
90°	8